

**Phase I 10 yards****Step I – First day**

1. Warm-up throwing
2. 10 yards 25 throws 50%
3. Rest for 15 minutes
4. Warm-up throwing 60%
5. 10 yards 25 throws

**Step II – Subsequent Days**

1. Warm-up throwing
2. 10 yards 25 throws 50%
3. Rest for 15 minutes
4. Warm-up throwing
5. 10 yards 25 throws 60%
6. Rest for 15 minutes
7. Warm-up throwing
8. 10 yards 25 throws 70%

**Phase II 20 yards****Step I – First day**

1. Warm-up throwing
2. 20 yards 25 throws 60%
3. Rest for 15 minutes
4. Warm-up throwing 70%
5. 20 yards 25 throws

**Step II – Subsequent Days**

1. Warm-up throwing
2. 20 yards 25 throws 60%
3. Rest for 15 minutes
4. Warm-up throwing
5. 20 yards 25 throws 70%
6. Rest for 15 minutes
7. Warm-up throwing
8. 20 yards 25 throws 80%

**Phase III 30 yards****Step I – First day**

1. Warm-up throwing
2. 30 yards 15 throws 70%
3. Rest for 15 minutes
4. Warm-up throwing
5. 30 yards 15 throws 80%

**Step II – Subsequent Days**

1. Warm-up throwing
2. 30 yards 15 throws 70%
3. Rest for 15 minutes
4. Warm-up throwing
5. 30 yards 15 throws 80%
6. Rest for 15 minutes
7. Warm-up throwing
8. 30 yards 15 throws 90%

**Phase IV 40 yards****Step I – First day**

1. Warm-up throwing
2. 40 yards 15 throws 80%
3. Rest for 15 minutes
4. Warm-up throwing
5. 40 yards 15 throws 90%

**Step II – Subsequent Days**

1. Warm-up throwing
2. 40 yards 15 throws 80%
3. Rest for 15 minutes
4. Warm-up throwing
5. 40 yards 15 throws 90%
6. Rest for 15 minutes
7. Warm-up throwing
8. 40 yards 15 throws 100%

**Phase V 50 yards**

(if possible)

**Step I – First day**

1. Warm-up throwing
2. 50 yards 10 throws 80%
3. Rest for 15 minutes
4. Warm-up throwing
5. 50 yards 10 throws 90%

**Step II – Subsequent Days**

1. Warm-up throwing
2. 50 yards 10 throws 80%
3. Rest for 15 minutes
4. Warm-up throwing
5. 50 yards 10 throws 90%
6. Rest for 15 minutes
7. Warm-up throwing
8. 10 yards 10 throws 100%

**Phase VI Deep Passes**

**All at 100% Velocity**

**Step I – First day**

1. Warm-up throwing
2. Deep Route 10 throws
3. Rest for 15 minutes
4. Warm-up throwing
5. Deep Route 10 throws

**Step II – Subsequent Days**

1. Warm-up throwing
2. Deep Route 10 throws
3. Rest for 15 minutes
4. Warm-up throwing
5. Deep Route 10 throws
6. Rest for 15 minutes
7. Warm-up throwing
8. Deep Route 10 throws